



## Efficient synthesis of 3,4- and 4,5-dihydroxy-2-amino-cyclohexanecarboxylic acid enantiomers

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### ABSTRACT

An efficient method for the synthesis of (1*S*,2*R*,4*R*,5*S*)- and (1*R*,2*R*,4*R*,5*S*)-2-amino-4,5-dihydroxycyclohexanecarboxylic acids (–)-**6** and (–)-**9** and (1*R*,2*R*,3*S*,4*R*)- and (1*S*,2*R*,3*S*,4*R*)-2-amino-3,4-dihydroxycyclohexanecarboxylic acids (–)-**15** and (–)-**18** was developed by using the OsO<sub>4</sub>-catalyzed oxidation of Boc-protected (1*S*,2*R*)-2-aminocyclohex-4-enecarboxylic acid (+)-**2** and (1*R*,2*S*)-2-aminocyclohex-3-enecarboxylic acid (+)-**11**. Good yields were obtained. The stereochemistry of the synthesized compounds was proven by NMR spectroscopy.

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### 1. Introduction

Alicyclic  $\beta$ -amino acids<sup>1,2</sup> derived from  $\beta$ -lactams<sup>3,4</sup> have attracted the interest of a number of synthesis research groups as a consequence of their useful biological effects and occurrence in many pharmacologically relevant compounds.<sup>5</sup> Peptides containing  $\beta$ -amino acids can increase and modify biological activities and are not degradable by proteases, which can lead to peptide-based synthetic targets.<sup>6</sup> These compounds can be found in natural products, for example, cispentacin, (1*R*,2*S*)-2-aminocyclopentanecarboxylic acid, an antifungal antibiotic, as is amipurimycin, which was isolated from *Streptomyces novoguineensis*.<sup>5,7–9</sup> The synthetic 4-methylene derivative of cispentacin (Icofungipen, PLD-118) is active in vitro against *Candida* species.<sup>10,11</sup> In recent years, the preparation of enantiopure  $\beta$ -amino acids has come into the foreground of interest, because of their widespread use in peptide, heterocyclic and combinatorial chemistries and drug research.<sup>12–15</sup>

Among the  $\beta$ -amino acids, the hydroxy-functionalized derivatives are of considerable importance in medicinal chemistry, because they occur in many important products, such as paclitaxel (Taxol) and docetaxel (Taxotere), which have chemotherapeutic effects.<sup>16–18</sup> Some cyclic hydroxylated  $\beta$ -amino acid derivatives have antibiotic (oryzoxymycin)<sup>19–22</sup> or antifungal activities, and are used as building blocks for pharmaceutically significant natural substances.<sup>23</sup>

A number of methods have recently been published for the stereoselective introduction of a mono-hydroxy functionality onto the cyclohexane or cyclopentane ring, for example, by iodolactonization of *cis*- and *trans*-2-aminocyclohexanecarboxylic acids or *cis*- and *trans*-2-aminocyclopentanecarboxylic acids, or via the

corresponding dihydrooxazine or oxazoline derivatives.<sup>24–29</sup> Another method involves the hydroxylation of the 2-aminocyclohexanecarboxylic acid by functionalization of the olefinic bond through epoxidation.<sup>29–31</sup>

The OsO<sub>4</sub>-catalyzed dihydroxylation of olefins provides one of the most efficient methods for the preparation of vicinal diols.<sup>32–38</sup> The KMnO<sub>4</sub>-induced oxidation of the double bond is another well-known route to dihydroxy derivatives.<sup>39</sup>

Our present aim was the dihydroxylation of the olefinic bond of enantiopure and racemic, *cis*- and *trans*-2-amino-4-cyclohexanecarboxylic acids and *cis*- and *trans*-2-amino-3-cyclohexanecarboxylic acids, and the structural analysis of the new dihydroxy-substituted derivatives.

### 2. Results and discussion

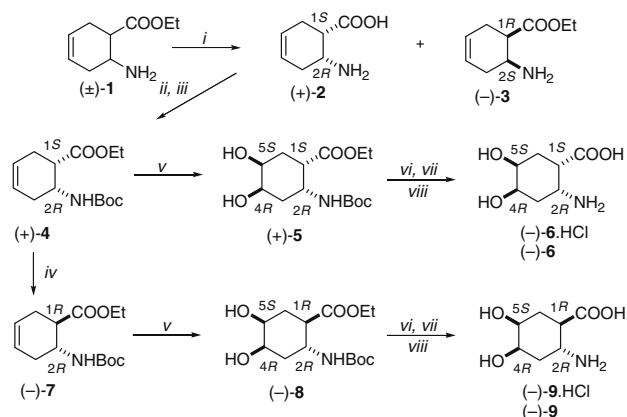
The starting (1*S*,2*R*)-2-aminocyclohex-4-enecarboxylic acid (+)-**2** and (1*R*,2*S*)-2-aminocyclohex-3-enecarboxylic acid (+)-**11** were synthesized from  $\beta$ -amino ester ( $\pm$ )-**1** and  $\beta$ -lactam ( $\pm$ )-**10** by highly enantioselective CAL-B-catalyzed hydrolysis with one equivalent of H<sub>2</sub>O in *i*-Pr<sub>2</sub>O at 65 °C.<sup>40,41</sup> The enantiopure amino acids (+)-**2** and (+)-**11** (ee >99%) were esterified in the presence of EtOH and SOCl<sub>2</sub> to give amino ester hydrochlorides, which were reacted with *tert*-butoxy pyrocarbonate to afford the *N*-Boc-protected amino esters (+)-**4** and (+)-**13**, respectively (Schemes 1 and 2).

The isomerization of (+)-**4** and (+)-**13** with NaOEt at room temperature resulted in *trans*-*N*-Boc amino esters (–)-**7** and (+)-**16**. The *trans*-configuration was confirmed by the NOE signal of relatively low intensity between H-1 and H-2 and the large <sup>3</sup>J(H-1, H-2) coupling at around 9–10 Hz.

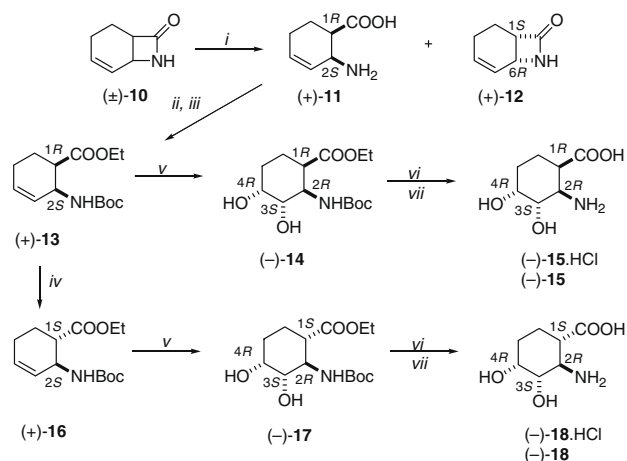
Dihydroxylation of protected esters (+)-**4**, (–)-**7** and (+)-**13**, (+)-**16** with a catalytic amount of OsO<sub>4</sub> and 4-methylmorpholine

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**Scheme 1.** Reagents and conditions: (i) CAL-B, H<sub>2</sub>O (1 equiv), *i*-Pr<sub>2</sub>O, 65 °C; (ii) SOCl<sub>2</sub>, EtOH, 0 °C–Δ, 97%; (iii) Et<sub>3</sub>N, Boc<sub>2</sub>O, CH<sub>2</sub>Cl<sub>2</sub>, 2 h, rt, 89%; (iv) NaOEt, EtOH, 24 h, rt, 43%; (v) 2.0 w/w% OsO<sub>4</sub> solution in *t*-BuOH, NMO, acetone, 4 h, rt, 78–85%; (–)-6.HCl, (–)-9.HCl: (vi) LiOH, H<sub>2</sub>O/THF, rt, 5 h, 92–96%; (vii) 10% HCl/H<sub>2</sub>O, 24 h, Δ, 45–47%; (–)-6, (–)-9: (viii) microwave irradiation, H<sub>2</sub>O, 150 °C, 1 h, 70–77%.



**Scheme 2.** Reagents and conditions: (i) CAL-B, H<sub>2</sub>O (1 equiv), *i*-Pr<sub>2</sub>O, 65 °C; (ii) SOCl<sub>2</sub>, EtOH, 0 °C–Δ, 90%; (iii) Et<sub>3</sub>N, Boc<sub>2</sub>O, CH<sub>2</sub>Cl<sub>2</sub>, 2 h, rt, 82%; (iv) NaOEt, EtOH, 24 h, rt, 65%; (v) 2.0 w/w% OsO<sub>4</sub> solution in *t*-BuOH, NMO, acetone, 4 h, rt, 72–74%; (–)-15.HCl, (–)-18.HCl: (vi) 10% HCl/H<sub>2</sub>O, 24 h, Δ, 43–49%; (–)-15, (–)-18: (viii) microwave irradiation, H<sub>2</sub>O, 150 °C, 1 h, 72–74%.

*N*-oxide (NMO) as the stoichiometric co-oxidant afforded the desired products (+)-5, (–)-8 and (–)-14, (–)-17 as single diastereomers in good yields.

The dihydroxylations of (+)-4 and (+)-13 exhibit *anti* selectivity with regard to the ester and protected amino groups, on the sterically less-hindered side of the ring. The orientation of the hydroxy groups was deduced from the couplings and NOEs of their vicinal hydrogens. For (+)-5, H-4 and H-1 display large couplings (<sup>3</sup>*J* = 9–10 Hz), indicating their axial positions. The singlet of H-5 suggests its equatorial position. NOE signals were observed between the axial 5-OH and the axial H-1 and H-3<sub>ax</sub>. Moreover, the signal between H-4 and the amide hydrogen confirms the *trans* orientation of the hydroxy groups relative to the ester and amide groups. For (–)-14, the coupling constants suggest equatorial H-3 and axial H-4 and H-1, and the NOEs prove the stereochemistry: the signal between 3-OH and H-1, H-4 and H-6<sub>ax</sub> and between the amide hydrogen and H-4 and H-6<sub>x</sub>.

Following the osmylation of the double bond in (–)-7 or (+)-16, where the ester and amino groups are on opposite sides of the ring, the hydroxy groups project on the ester side, that is, *anti* relative to

the amino group. In this case, H-1 and H-2 are in a *trans*-*diaxial* position, and the NOE signals between H-1 and the axial H-5 and between H-1 and the axial H-3 indicate the orientation of the hydroxy groups for (–)-8 and (–)-17, respectively. This selectivity can be interpreted in terms of the steric bias of the substituents. The bulkier *N*-Boc-protecting group interacts unfavourably with the forming hydroxy groups, and hence osmylation will occur from the sterically less-hindered face.<sup>32</sup>

It is relevant that dihydroxylation by KMnO<sub>4</sub> results in the same diastereoselectivity as for osmylation, but the yields are not so good.<sup>42</sup>

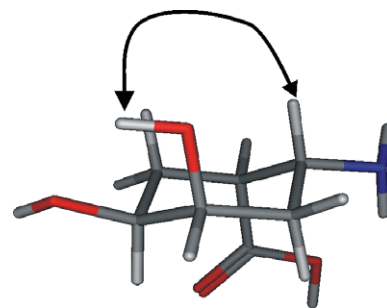
The acidic hydrolysis of (–)-14 and (–)-17 resulted in the corresponding dihydroxy-amino acid hydrochlorides (–)-15.HCl and (–)-18.HCl in moderate yields.

For (+)-5, (–)-8, (±)-5 and (±)-8, a different deprotection method was used in the last step of the synthesis: reaction first with LiOH in THF to deprotect the carboxylic group, followed by hydrolysis with HCl/H<sub>2</sub>O. The yields were obviously the same.

In order to improve the yields of the final products, a new deprotection protocol was applied: dihydroxy compounds (+)-5, (–)-8, (–)-14 and (–)-17 and their racemic counterparts were subjected to microwave irradiation in H<sub>2</sub>O at 150 °C for 1 h.<sup>43,44</sup>

Due to the possible isomerization after hydrolysis, we analyzed the structures of the deprotected dihydroxy-amino acids (–)-6, (–)-9, (–)-15 and (–)-18 as well. Because of the higher conformational flexibility of the compounds, some of the NMR signals were broadened; consequently the smaller coupling constants could not be determined exactly. For (–)-9 and (–)-18, the small NOE signal between H-1 and H-2 and the large coupling <sup>3</sup>*J*(H-1, H-2) = 11–12 Hz suggest a *trans*-orientation for the carboxyl and amino groups, while for (–)-6 and (–)-15, the small NOE couplings and the large NOE signals between H-1 and H-2 indicate *cis*-substituents. The orientations of the hydroxy groups can be deduced from the couplings and the NOE patterns of their vicinal hydrogens.

For (–)-6, whose conformational flexibility was pronounced, the stereochemistry was proved unequivocally by measurements in CD<sub>3</sub>OD and in DMSO. In this case, the coupling constants suggest axial H-2 and H-5 and equatorial H-4. This would involve hydroxy groups on the opposite side of the ring from the amino group, which is supported by the absence of NOE signals between H-2 and H-4 and by the NOE cross peak between H-2 and one of the hydroxyl groups (Fig. 1).



**Figure 1.** Molecular structure of (–)-6.

For (–)-9, H-1 and H-2 are in a *trans*-*diaxial* position (concluded from <sup>3</sup>*J*(H-1, H-2) = 12 Hz) and H-5 should also be axial, while H-4 is equatorial. NOE signals can be observed between H-1 and H-5 and between H-3<sub>ax</sub> and H-1 and H-5, which suggest that the hydroxy groups are *cis* relative to the carboxyl group (Fig. 2).

For (–)-15, whose spectra were measured in D<sub>2</sub>O because of the overlapping signals in DMSO, the coupling constants indicate axial H-2 and H-3, and equatorial H-4, which requires *trans*-hydroxy groups relative to the amino and carboxyl groups. The NOE signal

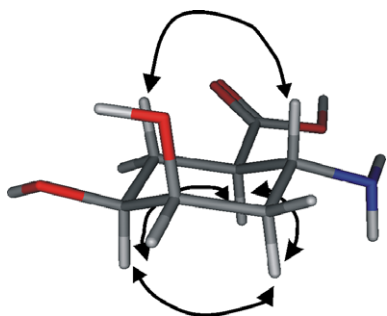


Figure 2. Molecular structure of (-)-9.

between H-3 and H-5ax is in accordance with this structure. For (-)-18, similar couplings and NOE signal patterns were observed for H-2, H-3 and H-4, which indicates that the hydroxy groups are on the opposite side of the cyclohexane ring from the amino group.

### 3. Conclusions

An effective route has been devised for the preparation of enantiopure 2-amino-4,5-dihydroxycyclohexanecarboxylic acids and 2-amino-3,4-dihydroxycyclohexanecarboxylic acids. Catalytic osmylation with OsO<sub>4</sub> and NMO as co-oxidants was used to introduce the dihydroxy functionality on the cyclohexene ring. After microwave irradiation of the protected amino acids, the appropriate products were obtained. These new β-amino acid derivatives can be used as enantiopure building blocks to produce peptides or heterocycles. The synthesis of further substances is also to be expected.

## 4. Experimental

### 4.1. General

The <sup>1</sup>H NMR spectra were recorded at 500 MHz or at 600 MHz while the <sup>13</sup>C NMR spectra at 125 MHz or at 150 MHz in DMSO-d<sub>6</sub>, except for (-)-6 (CD<sub>3</sub>OD) and (-)-15 (D<sub>2</sub>O), which were recorded at ambient temperature, with Bruker DRX 500 and AV 600 spectrometers, respectively. Chemical shifts are given in δ (ppm) relative to TMS as the internal standard. Elemental analyses were performed with a Perkin–Elmer CHNS-2400 Ser II Elemental Analyzer. Melting points were measured with a Kofler melting point apparatus and are uncorrected. Optical rotations were measured with a Perkin–Elmer 341 polarimeter. Microwave reactions were performed in a CEM Discover MW reactor. Ester (±)-1 was prepared by hypochlorite-mediated Hoffman degradation of the carboxamide obtained by the ammonolysis of *cis*-1,2,3,6-tetrahydrophthalic anhydride,<sup>47</sup> while β-lactam (±)-10 was formed by the addition of chlorosulfonyl isocyanate to 1,3-cyclohexadiene.<sup>25</sup> Amino acid (+)-2 was esterified in the presence of EtOH and SOCl<sub>2</sub>, and the amino group was then protected with di-*tert*-butyl dicarbonate to give Boc-protected ester (+)-4.<sup>26</sup> The ee values for the starting (1*S*,2*R*)-2-aminocyclohex-4-enecarboxylic acid (+)-2 and (1*R*,2*S*)-2-aminocyclohex-3-enecarboxylic acid (+)-11 (>99%) were determined after a simple and rapid double derivatization by using GC instrumentation equipped with CP-Chirasil L-Val columns.<sup>45</sup>

The ee values for the final products were determined by HPLC. For (-)-9·HCl, (-)-15·HCl and (-)-18·HCl, a Chirobiotic TAG 5μ column (0.46 cm × 25 cm) was used at room temperature; the mobile phase was MeOH containing 0.1% TEA and 0.1% AcOH; flow rate 1 mL/min; detection at 205 nm; retention times (min): (-)-9·HCl, 11.37 (antipode: 18.77); (-)-15·HCl, 16.11 (antipode: 14.43); (-)-18·HCl, 12.16 (antipode: 13.41). For (-)-6·HCl, a Chirobiotic T

5μ column (0.46 cm × 25 cm) was used at room temperature; the mobile phase was 0.1% aqueous triethylammonium acetate (TEEA)/EtOH = 20/80; flow rate 0.5 mL/min; detection at 205 nm; retention time (min): 22.77 (antipode: 21.08).<sup>46</sup> The ee values for compounds (-)-6, (-)-9, (-)-15 and (-)-18 were determined by the above-mentioned methods; the samples were derivatized with concentrated HCl.

### 4.2. Ethyl (1*R*,2*S*)-2-*tert*-butoxycarbonylamino-cyclohex-3-enecarboxylate, (+)-13

At first, SOCl<sub>2</sub> (1.47 g, 12.4 mmol) was added dropwise with stirring to dry EtOH (11 mL) at -15 °C. To this mixture, (+)-11 (2.00 g, 14.17 mmol) was added in one portion, followed by stirring for 30 min at 0 °C. After further stirring for 3 h at room temperature, the mixture was refluxed for an additional 1 h and then evaporated. The residue was recrystallized from EtOH/Et<sub>2</sub>O to give a colourless crystalline product.

To the product (2.00 g, 9.7 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (50 mL), Et<sub>3</sub>N (1.97 g, 19.4 mmol) and di-*tert*-butyl dicarbonate (2.33 g, 10.7 mmol) were added at 0 °C. The mixture was stirred at room temperature for 2 h, and then washed with water (2 × 20 mL). The aqueous layer was extracted with EtOAc (2 × 20 mL). The combined organic phase was dried (Na<sub>2</sub>SO<sub>4</sub>) and the solvents were evaporated off. The residue was recrystallized from *n*-hexane to give a white solid. Yield: 2.25 g (74%), mp 82–84 °C, [α]<sub>D</sub><sup>20</sup> = +165.2 (c 0.55, EtOH). <sup>1</sup>H NMR (500 MHz, DMSO, 27 °C): δ = 1.16 (t, *J* = 7.1 Hz, 3H, CH<sub>2</sub>CH<sub>3</sub>), 1.36 (s, 9H, *t*-Bu), 1.61–1.68 (m, 1H, H-6eq), 1.76–1.84 (m, 1H, H-6-ax), 1.88–1.96 (m, 1H, H-5ax), 2.02 (dt, *J* = 17.8, 5.4, 5.2 Hz, 1H, H-5eq), 2.62 (ddd, *J* = 12.4, 4.6, 3.0 Hz, 1H, H-1), 3.96–4.02 (m, 2H, CH<sub>2</sub>CH<sub>3</sub>), 4.35–4.39 (m, 1H, H-2), 5.53–5.59 (m, 1H, H-3), 5.73–5.78 (m, 1H, H-4), 6.73 (d, *J* = 9.4 Hz, 1H, NH) ppm. <sup>13</sup>C NMR (125 MHz, DMSO, 27 °C): δ = 13.5, 18.4, 23.4, 27.8, 43.2, 44.6, 59.1, 77.5, 126.0, 128.8, 154.6, 172.5 ppm. Anal. Calcd for C<sub>14</sub>H<sub>23</sub>NO<sub>4</sub> (269.34): C, 62.43; H, 8.61; N, 5.20. Found: C, 62.34; H, 8.59; N, 5.27.

### 4.3. General procedure for isomerization of Boc-protected *cis* amino esters, (+)-4 and (+)-13

Freshly prepared NaOEt (0.25 g, 3.7 mmol) was added to a solution of (+)-4 or (+)-13 (1.00 g, 3.7 mmol) in dry EtOH (12 mL), and the mixture was stirred for 24 h at room temperature. It was then concentrated under reduced pressure, taken up in EtOAc and washed with H<sub>2</sub>O (2 × 20 mL). The combined organic phase was dried (Na<sub>2</sub>SO<sub>4</sub>) and the solvent was evaporated off. The residue was purified by column chromatography (*n*-hexane/EtOAc, 9:1) to give a white solid.

#### 4.3.1. Ethyl (1*R*,2*R*)-2-*tert*-butoxycarbonylamino-cyclohex-4-enecarboxylate, (-)-7

Yield: 0.43 g (43%), mp 45–47 °C, [α]<sub>D</sub><sup>20</sup> = -23.7 (c 0.5, EtOH). <sup>1</sup>H NMR (500 MHz, DMSO, 27 °C): δ = 1.17 (t, *J* = 7.1 Hz, 3H, CH<sub>2</sub>CH<sub>3</sub>), 1.36 (s, 9H, *t*-Bu), 1.95–2.02 (m, 1H, H-3ax), 2.17 (dt, *J* = 17.3, 4.5, 4.5 Hz, 1H, H-3eq), 2.23–2.27 (m, 2H, H-6), 2.53 (dt, *J* = 10.7, 8.0, 8.0 Hz, 1H, H-1), 3.64–3.74 (m, 1H, H-2), 4.03 (q, *J* = 7.1 Hz, 2H, CH<sub>2</sub>CH<sub>3</sub>), 5.56–5.59 (m, 2H, H-4, H-5), 6.79 (d, *J* = 8.7 Hz, 1H, NH) ppm. <sup>13</sup>C NMR (125 MHz, DMSO, 27 °C): δ = 13.5, 27.1, 27.4, 31.1, 44.8, 46.5, 59.1, 77.9, 124.4, 124.8, 154.8, 174.3 ppm. Anal. Calcd for C<sub>14</sub>H<sub>23</sub>NO<sub>4</sub> (269.34): C, 62.43; H, 8.61; N, 5.20. Found: C, 62.27; H, 8.71; N, 5.17.

#### 4.3.2. Ethyl (1*S*,2*S*)-2-*tert*-butoxycarbonylamino-cyclohex-3-enecarboxylate, (+)-16

Yield: 0.65 g (65%), mp 75–78 °C, [α]<sub>D</sub><sup>20</sup> = +103.6 (c 0.53, EtOH). <sup>1</sup>H NMR (600 MHz, DMSO, 27 °C): δ = 1.17 (t, *J* = 7.1 Hz, 3H,

CH<sub>2</sub>CH<sub>3</sub>), 1.63–1.69 (m, 1H, H-6ax), 1.82–1.89 (m, 1H, H-6eq), 1.36 (s, 9H, *t*-Bu), 1.95–2.02 (m, 2H, H-5), 2.42–2.47 (m, 1H, H-1), 3.97–4.11 (m, 2H, CH<sub>2</sub>CH<sub>3</sub>), 4.21 (d, *J* = 8.4 Hz, 1H, H-2), 5.42 (d, *J* = 9.8 Hz, 1H, H-3), 5.67–5.72 (m, 1H, H-4), 6.96 (d, *J* = 8.7 Hz, 1H, NH) ppm. <sup>13</sup>C NMR (150 MHz, DMSO, 27 °C): δ = 14.0, 23.3, 24.2, 28.2, 45.1, 48.0, 59.9, 77.7, 127.7, 128.7, 155.0, 173.8 ppm. Anal. Calcd for C<sub>14</sub>H<sub>23</sub>NO<sub>4</sub> (269.34): C, 62.43; H, 8.61; N, 5.20. Found: C, 62.45; H, 8.67; N, 5.22.

#### 4.4. General procedure for dihydroxylation of *N*-Boc-protected esters, (+)-4, (–)-7, (+)-13 and (+)-16

At first, OsO<sub>4</sub> (1.02 mL 0.08 mmol; a 2.0% w/w solution in *t*-BuOH) was added to a stirred solution of *N*-methylmorpholine *N*-oxide (0.55 g, 4.7 mmol) and (+)-4, (–)-7, (+)-13 or (+)-16 (0.43 g, 1.6 mmol) in acetone (15 mL), and stirring was continued for a further 4 h. When the reaction was completed (monitored by TLC), the mixture was treated with aqueous Na<sub>2</sub>SO<sub>3</sub> (20 mL). The aqueous layer was extracted with EtOAc (3 × 20 mL), and the combined organic layer was dried (Na<sub>2</sub>SO<sub>4</sub>). The solvent was removed by evaporation under reduced pressure to afford crystalline products (+)-5, (–)-8 and (–)-17, which were recrystallized from *n*-hexane/EtOAc to give white crystalline solids. The oily compound (–)-14 was purified by column chromatography on silica gel (*n*-hexane/EtOAc, 1:1) to afford white crystals.

##### 4.4.1. Ethyl (1S,2R,4R,5S)-2-*tert*-butoxycarbonylamino-4,5-dihydroxycyclohexanecarboxylate, (+)-5

Yield: 379 mg (78%), mp 136–137 °C, [α]<sub>D</sub><sup>20</sup> = +27.3 (*c* 0.49, EtOH). <sup>1</sup>H NMR (600 MHz, DMSO, 27 °C): δ = 1.14 (t, *J* = 7.1 Hz, 3H, CH<sub>2</sub>CH<sub>3</sub>), 1.36 (s, 9H, *t*-Bu), 1.51 (d, *J* = 11.8 Hz, 1H, H-3eq), 1.66 (ddd, *J* = 12.8, 5.0, 4.5 Hz, 1H, H-6eq), 1.73 (dd, *J* = 11.8, 9.4 Hz, 1H, H-3ax), 1.91 (dd, *J* = 12.8, 11.8 Hz, 1H, H-6ax), 2.75–2.82 (ddd, *J* = 10.5, 5.0, 4.2 Hz, 1H, H-1), 3.69 (d, *J* = 9.4 Hz, 1H, H-4), 3.72 (s, 1H, H-5), 3.93–4.04 (m, 2H, CH<sub>2</sub>CH<sub>3</sub>), 4.13 (s, 1H, H-2), 4.28 (s, 1H, OH), 4.35 (d, *J* = 2.5 Hz, 1H, OH), 6.79 (d, *J* = 5.9 Hz, 1H, NH) ppm. <sup>13</sup>C NMR (150 MHz, DMSO, 27 °C): δ = 13.9, 28.1, 28.3, 33.7, 39.9, 47.2, 59.5, 66.4, 67.2, 77.5, 154.9, 172.8 ppm. Anal. Calcd for C<sub>14</sub>H<sub>25</sub>NO<sub>6</sub> (303.35): C, 55.43; H, 8.31; N, 4.62. Found: C, 55.35; H, 8.29; N, 4.53.

##### 4.4.2. Ethyl (1R,2R,4R,5S)-2-*tert*-butoxycarbonylamino-4,5-dihydroxycyclohexanecarboxylate, (–)-8

Yield: 413 mg (85%), mp 114–117 °C, [α]<sub>D</sub><sup>20</sup> = –25.2 (*c* 0.51, EtOH). <sup>1</sup>H NMR (600 MHz, DMSO, 27 °C): δ = 1.15 (t, *J* = 7.1 Hz, 3H, CH<sub>2</sub>CH<sub>3</sub>), 1.34 (s, 9H, *t*-Bu), 1.40 (dd, *J* = 12.2, 13.0 Hz, 1H, H-3ax), 1.55 (ddd, *J* = 12.4, 3.9, 3.6 Hz, 1H, H-6eq), 1.73 (ddd, *J* = 13.0, 4.0, 3.8 Hz, 1H, H-3eq), 1.83 (q, *J* = 12.4 Hz, 1H, H-6ax), 2.31 (ddd, *J* = 12.4, 12.3, 3.4 Hz, 1H, H-1), 3.36 (ddd, *J* = 11.0, 6.5, 5.5 Hz, 1H, H-5), 3.73 (s, 1H, H-4), 3.81–3.88 (m, 1H, H-2), 3.93–4.05 (m, 2H, CH<sub>2</sub>CH<sub>3</sub>), 4.42 (s, 1H, OH), 4.49 (d, *J* = 5.5 Hz, 1H, OH), 6.63 (d, *J* = 9.3 Hz, 1H, NH) ppm. <sup>13</sup>C NMR (150 MHz, DMSO, 27 °C): δ = 14.5, 28.6, 30.9, 37.8, 45.8, 47.8, 60.0, 68.5, 69.7, 77.5, 155.2, 172.6 ppm. Anal. Calcd for C<sub>14</sub>H<sub>25</sub>NO<sub>6</sub> (303.35): C, 55.43; H, 8.31; N, 4.62. Found: C, 55.60; H, 8.35; N, 4.54.

##### 4.4.3. Ethyl (1R,2R,3S,4R)-2-*tert*-butoxycarbonylamino-3,4-dihydroxycyclohexanecarboxylate, (–)-14

Yield: 359 mg (74%), mp 49–51 °C [α]<sub>D</sub><sup>20</sup> = –43.2 (*c* 0.54, EtOH). <sup>1</sup>H NMR (600 MHz, DMSO, 27 °C): δ = 1.13 (t, *J* = 7.1 Hz, 3H, CH<sub>2</sub>CH<sub>3</sub>), 1.36 (s, 9H, *t*-Bu), 1.39–1.48 (m, 2H, H-5), 1.49–1.56 (m, 1H, H-6eq), 1.76 (td, *J* = 12.4, 6.2, 6.2 Hz, 1H, H-6ax), 2.73 (td, *J* = 12.2, 4.1, 4.1 Hz, 1H, H-1), 3.48 (s, 1H, H-3), 3.63 (dt, 1H, *J* = 10, 5.6, 5.6 Hz, H-4), 3.90–4.05 (m, 2H, CH<sub>2</sub>CH<sub>3</sub>), 4.10 (dt, *J* = 9.8, 4.5, 4.5 Hz, 1H, H-2), 4.28 (d, *J* = 5.7 Hz, 1H, OH), 4.72 (d, *J* = 3.4 Hz, 1H, OH), 6.73 (d, *J* = 9.8 Hz, 1H, NH) ppm. <sup>13</sup>C NMR

(150 MHz, DMSO, 27 °C): δ = 13.7, 20.2, 26.3, 27.8, 39.4, 52.6, 59.2, 65.8, 70.9, 78.1, 155.2, 174.0 ppm. Anal. Calcd for C<sub>14</sub>H<sub>25</sub>NO<sub>6</sub> (303.35): C, 55.43; H, 8.31; N, 4.62. Found: C, 55.49; H, 8.37; N, 4.65.

##### 4.4.4. Ethyl (1S,2R,3S,4R)-2-*tert*-butoxycarbonylamino-3,4-dihydroxycyclohexanecarboxylate, (–)-17

Yield: 349 mg (72%), mp 153–156 °C, [α]<sub>D</sub><sup>20</sup> = –12 (*c* 0.28, EtOH). <sup>1</sup>H NMR (600 MHz, DMSO, 27 °C): δ = 1.16 (t, *J* = 7.1 Hz, 3H, CH<sub>2</sub>CH<sub>3</sub>), 1.32 (d, *J* = 13.3 Hz, 1H, H-5ax), 1.35 (s, 9H, *t*-Bu), 1.42–1.47 (m, 1H, H-6eq), 1.67 (ddd, *J* = 13.5, 6.9, 3.5 Hz, 1H, H-5eq), 1.81 (dq, *J* = 13.1, 12.9, 12.9, 3.3 Hz, 1H, H-6ax), 2.28 (dt, *J* = 12.3, 12.3, 3.7 Hz, 1H, H-1), 3.18–3.23 (m, 1H, H-3), 3.73 (q, *J* = 10.20 Hz, 1H, H-2), 3.80 (s, 1H, H-4), 3.93–4.04 (m, 2H, CH<sub>2</sub>CH<sub>3</sub>), 4.20 (d, *J* = 7.0 Hz, 1H, OH), 4.45 (s, 1H, OH), 6.54 (d, *J* = 9.4 Hz, 1H, NH) ppm. <sup>13</sup>C NMR (150 MHz, DMSO, 27 °C): δ = 14.5, 22.6, 28.7, 30.0, 48.5, 52.2, 60.1, 69.0, 73.6, 77.5, 155.7, 173.6 ppm. Anal. Calcd for C<sub>14</sub>H<sub>25</sub>NO<sub>6</sub> (303.35): C, 55.43; H, 8.31; N, 4.62. Found: C, 55.47; H, 8.40; N, 4.69.

#### 4.5. General synthesis of stereoisomeric 2-amino-4,5-dihydroxycyclohexanecarboxylic acid hydrochlorides, (–)-6-HCl and (–)-9-HCl, and 2-amino-3,4-dihydroxycyclohexanecarboxylic acid hydrochlorides, (–)-15-HCl and (–)-18-HCl

Dihydroxy ester (–)-14 or (–)-17 (364 mg, 1.2 mmol) was dissolved in aqueous HCl (10%; 20 mL) and the mixture was refluxed for 24 h. The solvent was then evaporated off to afford the crude amino acid hydrochloride, which was recrystallized from EtOH/Et<sub>2</sub>O to give a pale-yellow crystalline solid. Compounds (+)-5 and (–)-8 were first hydrolyzed with LiOH in H<sub>2</sub>O/THF at room temperature for 5 h and subsequently treated with aqueous HCl by the above-mentioned method.

##### 4.5.1. (1S,2R,4R,5S)-2-Amino-4,5-dihydroxycyclohexanecarboxylic acid hydrochloride, (–)-6-HCl

Yield: 119 mg (47%), mp 240–243 °C (dec.), [α]<sub>D</sub><sup>20</sup> = –7.3 (*c* = 0.324, H<sub>2</sub>O); ee >99%. <sup>1</sup>H NMR (600 MHz, CD<sub>3</sub>OD, 40 °C): δ = 2.03–2.12 (m, 3H, H-3, H-3, H-6ax), 2.17 (dt, *J* = 13.6, 4.7, 4.7 Hz, H-6eq), 3.12 (q, *J* = 4.8 Hz, 1H, H-1), 3.74 (dt, *J* = 9.8, 4.7, 4.7 Hz, 1H, H-2), 3.77 (d, *J* = 10.0 Hz, 1H, H-5), 3.99 (dt, *J* = 5.0, 2.9, 2.9 Hz, 1H, H-4) ppm. <sup>13</sup>C NMR (150 MHz, MeOD, 40 °C): δ = 28.5, 31.7, 39.6, 46.0, 67.0, 67.6, 174.2 ppm. Anal. Calcd for C<sub>7</sub>H<sub>14</sub>ClNO<sub>4</sub> (211.64): C, 39.72; H, 6.67; N, 6.62. Found: C, 39.79; H, 6.57; N, 6.65.

##### 4.5.2. (1R,2R,4R,5S)-2-Amino-4,5-dihydroxycyclohexanecarboxylic acid hydrochloride, (–)-9-HCl

Yield: 114 mg (45%), mp 222–225 °C (dec.), [α]<sub>D</sub><sup>20</sup> = –48.8 (*c* = 0.46, H<sub>2</sub>O); ee >99%. <sup>1</sup>H NMR (500 MHz, DMSO, 27 °C): δ = 1.58 (t, *J* = 12.4 Hz, 1H, H-3ax), 1.67 (q, *J* = 12.2 Hz, 1H, H-6ax), 1.79–1.84 (m, 1H, H-6eq), 2.06 (dt, *J* = 12.6, 4.0, 4.0 Hz, 1H, H-3eq), 2.55 (t, *J* = 12.4 Hz, 1H, H-1), 3.36–3.47 (m, 2H, H-2, H-5), 3.79 (s, 1H, H-4), 4.69–4.86 (m, 2H, OH), 8.06 (s, 3H, NH) ppm. <sup>13</sup>C NMR (125 MHz, DMSO, 27 °C): δ = 30.3, 33.7, 43.9, 45.3, 66.9, 69.0, 173.8 ppm. Anal. Calcd for C<sub>7</sub>H<sub>14</sub>ClNO<sub>4</sub> (211.64): C, 39.72; H, 6.67; N, 6.62. Found: C, 39.77; H, 6.67; N, 6.58.

##### 4.5.3. (1R,2R,3S,4R)-2-Amino-3,4-dihydroxycyclohexanecarboxylic acid hydrochloride, (–)-15-HCl

Yield: 109 mg (43%), mp 224 °C (dec.), [α]<sub>D</sub><sup>20</sup> = –84.8 (*c* = 0.55, H<sub>2</sub>O); ee >99%. <sup>1</sup>H NMR (600 MHz, D<sub>2</sub>O, 27 °C): δ = 1.51–1.60 (dd, *J* = 14.8, 12.0 Hz, 1H, H-5ax), 1.74–1.79 (m, 1H, H-5eq), 1.87 (tt, *J* = 14.2, 14.2, 4.2, 4.2 Hz, 1H, H-6ax), 1.93–2.01 (m, 1H, H-6eq), 3.11 (q, *J* = 4.2 Hz, 1H, H-1), 3.50 (dd, *J* = 10.7, 4.6 Hz, 1H, H-2), 3.99 (dd, *J* = 10.7, 3.20 Hz, 1H, H-3), 4.04 (q, *J* = 3.1 Hz, 1H, H-4) ppm. <sup>13</sup>C NMR (150 MHz, D<sub>2</sub>O, 27 °C): δ = 20.6, 26.8, 41.3, 50.7,

68.5, 68.5, 173.8 ppm. Anal. Calcd for  $C_7H_{14}ClNO_4$  (211.64): C, 39.72; H, 6.67; N, 6.62. Found: C, 39.65; H, 6.54; N, 6.71.

#### 4.5.4. (1S,2R,3S,4R)-2-Amino-3,4-dihydroxycyclohexanecarboxylic acid hydrochloride, (–)-18-HCl

Yield: 124 mg (49%), mp 214 °C (dec.),  $[\alpha]_D^{20} = -61.5$  ( $c = 0.5$ ,  $H_2O$ ); ee >99%.  $^1H$  NMR (600 MHz, DMSO, 27 °C):  $\delta = 1.47$  (s, 1H, H-5ax), 1.62–1.69 (m, 1H, H-6), 1.69–1.74 (m, 2H, H-5eq, H-6), 2.47–2.51 (m, 1H, H-1), 3.23–3.29 (m, 1H, H-2), 3.45 (dd,  $J = 12.9$ , 4.2 Hz, 1H, H-3), 3.85 (s, 1H, H-4), 4.89 (s, 1H, OH), 5.42 (br s, 1H, OH), 7.90 (br s, 3H, NH), 12.70 (br s, 1H, COOH) ppm.  $^{13}C$  NMR (150 MHz, DMSO, 27 °C):  $\delta = 22.5$ , 29.6, 44.6, 51.4, 67.4, 71.4, 173.7 ppm. Anal. Calcd for  $C_7H_{14}ClNO_4$  (211.64): C, 39.72; H, 6.67; N, 6.62. Found: C, 39.55; H, 6.83; N, 6.64.

#### 4.6. General synthesis of stereoisomeric 2-amino-4,5-dihydroxycyclohexanecarboxylic acids (–)-6, (–)-9 and 2-amino-3,4-dihydroxycyclohexanecarboxylic acids, (–)-15 and (–)-18

Dihydroxy esters (+)-5, (–)-8, (–)-14 or (–)-17 (0.2 g, 0.66 mmol) were dissolved in water (4 mL) in a CEM-Discover microwave pressure tube. The reaction mixture was then stirred at 150 °C for 60 min under a maximum microwave irradiation of 150 W. After cooling, the mixtures were diluted with acetone (6 mL) and the products crystallized out. The crude amino acids were recrystallized from  $H_2O$ /acetone to afford pale-yellow crystalline solids.

#### 4.6.1. (1S,2R,4R,5S)-2-Amino-4,5-dihydroxycyclohexanecarboxylic acid, (–)-6

Yield: 81 mg (70%), mp 248–250 °C (dec.),  $[\alpha]_D^{20} = -11.7$  ( $c = 0.35$ ,  $H_2O$ ); ee >99%.  $^1H$  NMR (500 MHz,  $D_2O$ , 27 °C):  $\delta = 1.86$ –1.93 (m, 1H, H-6), 1.96–2.08 (m, 3H, H-3, H-3, H-6), 2.78 (q,  $J = 4.7$  Hz, 1H, H-1), 3.61 (dt,  $J = 9.8$ , 4.7, 4.7 Hz 1H, H-2), 3.70 (d,  $J = 8.7$  Hz, 1H, H-5), 3.98–4.01 (m, 1H, H-4) ppm.  $^{13}C$  NMR (125 MHz,  $D_2O$ , 27 °C):  $\delta = 29.3$ , 31.8, 41.1, 46.7, 67.9, 67.9, 179.1 ppm. Anal. Calcd for  $C_7H_{13}NO_4$  (175.18): C, 47.99; H, 7.48; N, 8.00. Found: C, 48.07; H, 7.62; N, 8.15.

#### 4.6.2. (1R,2R,4R,5S)-2-Amino-4,5-dihydroxycyclohexanecarboxylic acid, (–)-9

Yield: 89 mg (77%), mp 236–240 °C (dec.),  $[\alpha]_D^{20} = -56$  ( $c = 0.37$ ,  $H_2O$ ); ee >99%.  $^1H$  NMR (500 MHz, DMSO, 27 °C):  $\delta = 1.40$  (t,  $J = 12.4$  Hz, 1H, H-3ax), 1.47 (q,  $J = 12.4$  Hz, 1H, H-6ax), 1.77 (dt,  $J = 3.0$ , 12.4, 12.4 Hz, 1H, H-1), 1.88–1.95 (m, 2H, H-6eq, H-3eq), 2.98 (dt,  $J = 3.0$ , 11.7, 11.7 Hz, 1H, H-2), 3.35 (dt,  $J = 11.6$ , 4.0, 3.4 Hz, 1H, H-5), 3.76 (s, 1H, H-4), 4.25–4.54 (m, 2H, OH), 8.51 (s, 2H, NH) ppm.  $^{13}C$  NMR (125 MHz, DMSO, 27 °C):  $\delta = 30.3$ , 36.6, 43.9, 47.0, 68.2, 70.5, 176.5 ppm. Anal. Calcd for  $C_7H_{13}NO_4$  (175.18): C, 47.99; H, 7.48; N, 8.00. Found: C, 47.55; H, 7.58; N, 8.05.

#### 4.6.3. (1R,2R,3S,4R)-2-Amino-3,4-dihydroxycyclohexanecarboxylic acid, (–)-15

Yield: 86 mg (74%), mp 227–230 °C (dec.),  $[\alpha]_D^{20} = -81.4$  ( $c = 0.35$ ,  $H_2O$ ); ee >99%.  $^1H$  NMR (500 MHz,  $D_2O$ , 47 °C):  $\delta = 1.98$  (dd,  $J = 14.8$ , 12.0 Hz 1H, H-5ax), 2.15–2.28 (m, 2H, H-5eq, H-6ax), 2.34–2.43 (m, 1H, H-6eq), 3.27 (s, 1H, H-1), 3.92 (d,  $J = 10.3$ , 4.7 Hz, 1H, H-2), 4.39 (d,  $J = 10.3$  Hz, 1H, H-3), 4.50 (s, 1H, H-4) ppm.  $^{13}C$  NMR (125 MHz,  $D_2O$ , 47 °C):  $\delta = 21.6$ , 27.8, 42.6, 52.2, 69.3, 69.4, 174.9 ppm. Anal. Calcd for  $C_7H_{13}NO_4$  (175.18): C, 47.99; H, 7.48; N, 8.00. Found: C, 48.12; H, 7.51; N, 7.89.

#### 4.6.4. (1S,2R,3S,4R)-2-Amino-3,4-dihydroxycyclohexanecarboxylic acid, (–)-18

Yield: 83 mg (72%), mp 258 °C (dec.),  $[\alpha]_D^{20} = -5.2$  ( $c = 0.38$ ,  $H_2O$ ); ee >99%.  $^1H$  NMR (500 MHz,  $D_2O$ , 27 °C):  $\delta = 1.66$ –1.76 (m, 2H, H-5, H-6), 1.96–2.02 (m, 2H, H-5, H-6), 2.38–2.44 (m, 1H, H-

1), 3.49 (t, 11.0 Hz, 1H, H-2), 3.74 (d,  $J = 10.5$  Hz, 1H, H-3), 4.16 (s, 1H, H-4) ppm.  $^{13}C$  NMR (125 MHz,  $D_2O$ , 27 °C):  $\delta = 22.6$ , 29.3, 46.8, 53.0, 68.8, 71.8, 174.7 ppm. Anal. Calcd for  $C_7H_{13}NO_4$  (175.18): C, 47.99; H, 7.48; N, 8.00. Found: C, 48.04; H, 7.35; N, 7.93.

#### 4.7. Racemic compounds

All the reactions for the racemic compounds were first optimized. The  $^1H$  and  $^{13}C$  NMR spectroscopic data and elemental analyses on the racemic derivatives are in accordance with those for the enantiomers. Representative data on the racemates.

#### 4.7.1. Ethyl (1S\*,2R\*,4R\*,5S\*)-2-tert-butoxycarbonylamino-4,5-dihydroxycyclohexane-carboxylate, (±)-5

White crystals, mp 76–78 °C.

#### 4.7.2. (1S\*,2R\*,4R\*,5S\*)-2-Amino-4,5-dihydroxycyclohexane-carboxylic acid hydrochloride, (±)-6-HCl

Pale-yellow crystals, mp 227 °C (dec.).

#### 4.7.3. (1S\*,2R\*,4R\*,5S\*)-2-Amino-4,5-dihydroxycyclohexane-carboxylic acid, (±)-6

Pale-yellow crystals, mp 231 °C (dec.).

#### 4.7.4. Ethyl (1R\*,2R\*,4R\*,5S\*)-2-tert-butoxycarbonylamino-4,5-dihydroxycyclohexane-carboxylate, (±)-8

White crystals, mp 99–101 °C.

#### 4.7.5. (1R\*,2R\*,4R\*,5S\*)-2-Amino-4,5-dihydroxycyclohexane-carboxylic acid hydrochloride, (±)-9-HCl

Pale-yellow crystals, mp 220 °C (dec.).

#### 4.7.6. (1R\*,2R\*,4R\*,5S\*)-2-Amino-4,5-dihydroxycyclohexane-carboxylic acid, (±)-9

Pale-yellow crystals, mp 251 °C (dec.).

#### 4.7.7. Ethyl (1R\*,2S\*)-2-tert-butoxycarbonylamino-cyclohex-3-enecarboxylate, (±)-13

White crystals, mp 67–69 °C.

#### 4.7.8. Ethyl (1R\*,2R\*,3S\*,4R\*)-2-tert-butoxycarbonylamino-3,4-dihydroxycyclohexane-carboxylate, (±)-14

White crystals, mp 123–125 °C.

#### 4.7.9. (1R\*,2R\*,3S\*,4R\*)-2-Amino-3,4-dihydroxycyclohexane-carboxylic acid hydrochloride, (±)-15-HCl

Pale-yellow crystals, mp 213 °C (dec.).

#### 4.7.10. (1R\*,2R\*,3S\*,4R\*)-2-Amino-3,4-dihydroxycyclohexane-carboxylic acid, (±)-15

Pale-yellow crystals, mp 233 °C (dec.).

#### 4.7.11. Ethyl (1S\*,2S\*)-2-tert-butoxycarbonylamino-cyclohex-3-enecarboxylate, (±)-16

White solid, mp 71–74 °C.

#### 4.7.12. Ethyl (1S\*,2R\*,3S\*,4R\*)-2-tert-butoxycarbonylamino-3,4-dihydroxycyclohexane-carboxylate, (±)-17

White crystals, mp 165–168 °C.

#### 4.7.13. (1S\*,2R\*,3S\*,4R\*)-2-Amino-3,4-dihydroxycyclohexane-carboxylic acid hydrochloride, (±)-18-HCl

Pale-yellow crystals, mp 225 °C (dec.).

**4.7.14. (1S\*,2R\*,3S\*,4R\*)-2-Amino-3,4-dihydroxycyclohexane-carboxylic acid, (±)-18**

Pale-yellow crystals, mp 275 °C (dec.).

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